

- Don't weld on containers that have held combustible materials unless the work is done in accordance with AWS F4.1, Recommended Safe Practices for the Preparation for Welding and Cutting of Containers and Piping (1999)

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- Remove flammable materials from the welding area or shield from sparks and heat.

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- Use ventilation or exhaust systems to keep the welder's breathing zone clear.

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- Have the welder position his/her head to minimize fume in the breathing zone.

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- Don't weld unless the ventilation is adequate, especially if welding in a confined area.

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- Read and use warning information and MSDSs before commencing work.

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- Wear fire-retardant clothing.

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- Ensure a fire extinguisher is available in the welding area. Keep a fire watch in the area during and after welding.

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- Select a comfortable filter lens for use while welding.

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